The PC60 is a miniature series single pole single throw contactor designed for printed circuit board mounting. Devised for both interrupted and uninterrupted loads, the PC60 is suitable for switching Resistive, Capacitive and Inductive loads. Typical applications include Telecommunication, UPS and other power conversion systems.

- **Interrupted current** - opening and closing on load with frequent switching (results in increased contact resistance).
- **Uninterrupted current** - no or infrequent load switching requirements (maintains a lower contact resistance).

The PC60 features single pole double breaking main contacts with silver alloy tips, which are weld resistant, hard wearing and have excellent conductivity. The PC60 can be secured to the printed circuit board by means of an M4 bolt. **Note:** The PC range now incorporates the mounting board option, previously assigned to the MB range (existing MB part numbers remain valid).

### Application

<table>
<thead>
<tr>
<th>Application</th>
<th>Interrupted</th>
<th>Uninterrupted</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thermal Current Rating (%)</td>
<td>80A</td>
<td></td>
</tr>
</tbody>
</table>

**Interruption Current Rating:**

- 30% Duty: 145A
- 40% Duty: 125A
- 50% Duty: 115A
- 60% Duty: 105A
- 70% Duty: 95A

**Rated Fault Current Breaking Capacity (on) (in accordance with UL583**

- PC60: 400A at 48V D.C.
- PC60B: 400A at 96V D.C.

**Rated Fault Current Breaking Capacity (on) Resistive Load:**

- PC60: 120A at 60V D.C.
- PC60B: 120A at 96V D.C.

**Maximum Recommended Contact Voltages (Uc):**

- PC60: 48V D.C.
- PC60B: 60V D.C.

**Typical Voltage Drop per pole across New Contacts at 80A:**

- 40mV

**Mechanical Durability:**

- >3 x 10^6 Cycles

**Coil Voltage Available (Uc):**

- (Rectifier board required for A.C.) From 6 to 130V D.C.

**Coil Power Dissipation:**

- Highly Interrupted Rated Types: 14 - 21 Watts
- Intermittently Rated types: 10 - 14 Watts
- Prolonged Rated Types: 7 - 10 Watts
- Continuously Rated Types: 5 - 7 Watts

**Maximum Pull-In Voltage (Coil at 20˚C Guideline):**

- Highly Interrupted Rated types (Max 25% Duty Cycle): 60% Uc
- Intermittently Rated types (Max 70% Duty Cycle): 60% Uc
- Prolonged Operation (Max 60% Duty Cycle): 60% Uc
- Continuously Rated Types (100% Duty Cycle): 66% Uc
- Drop-Out Voltage Range: 10 - 25% Uc

**Typical Pull-In Time:**

- 15ms

**Typical Drop-Out Time (NO Contacts to Open):**

- Without Suppression: 6ms
- With Diode Suppression: 35ms
- With Diode and Resistor (Subject to resistance value): 8 - 20ms

**Typical Contact Bounce Period:**

- 3ms

**Operating Ambient Temperature:**

- -40˚C to + 60˚C

**Guideline - Contactor Weight:**

- PC60: 190 gms
- With Auxiliary: + 20 gms
- With Blowouts: + 8 gms

**Auxiliary Details:**

- **Auxiliary Thermal Current Rating:** 5A
- **Auxiliary Contact Switching Capabilities (Resistive Load):**
  - 5A at 24V D.C.
  - 1A at 60V D.C.
  - 0.5A at 120V D.C.
  - 0.25A at 240V D.C.

**Advised Connection Sizes for Maximum Continuous Current:**

- Circuit Board Tracks: Rated suitable for application

**Contact Performance Key:**

- Interrupted & Uninterrupted Current

**Connection Diagram:**

- **PC60A**

**PC60A Available Options**

<table>
<thead>
<tr>
<th>General Options</th>
<th>Suffix</th>
</tr>
</thead>
<tbody>
<tr>
<td>Auxiliary Contacts</td>
<td>A</td>
</tr>
<tr>
<td>Auxiliary Contacts - V4</td>
<td>X</td>
</tr>
<tr>
<td>Magnetic Blowouts</td>
<td>B</td>
</tr>
<tr>
<td>Magnetic Blowouts - High Powered</td>
<td>X</td>
</tr>
<tr>
<td>Armature Cap</td>
<td>X</td>
</tr>
<tr>
<td>Mounting Base (see oversize)</td>
<td></td>
</tr>
<tr>
<td>Magnetic Latching (Not fail safe)</td>
<td>M</td>
</tr>
<tr>
<td>Closed Contact Housing</td>
<td>O</td>
</tr>
<tr>
<td>Environmentally Protected IP66</td>
<td>P</td>
</tr>
<tr>
<td>EE Type (Steel Shroud)</td>
<td>X</td>
</tr>
</tbody>
</table>

**Contacts**

- Large Tips: X
- Textured Tips: X
- Silver Plating: X
- Washable: W

**Coil**

- AC Rectifier Board (Fitted): X
- Coil Suppression: X
- Flying Leads: X
- Manual Override Operation: X
- M4 Stud Terminals: X
- MS Terminal Board: X
- Vacuum Impregnation: X

**Key:**

- Optional: O
- Standard: S
- Not Available: X

- Connections become polarity sensitive
- Enclosed top cover standard when blowouts not fitted
- Not Suitable with Mounting Base

PC60 Single Pole Single Throw Normally Open (Part of the PC60 Series)
Mounting Boards

All configurations of the PC60 can be supplied with an optional separate mounting base which can be soldered to the circuit board. After soldering and washing the printed circuit board, the PC contactor can be plugged into the base and secured by means of an M4 nut on the underside of the board. Removal for servicing or replacement is possible by removal of the nut and unplugging the PC contactor from the base.

PC60 with Mounting Base Drawing

Washable Contactors and Auxiliary Contacts (PC60AW)

Normally the auxiliary contacts are supplied already fitted to the contactor. However, if the printed circuit boards are to be washed after soldering, the auxiliary contact is supplied separately and the contactor is temporarily sealed with a rubber plug. After washing this is removed and the auxiliary contact can then be fitted.

Note: The PC60AW contactors (with or without optional mounting board) are not therefore fully protected against the environment to the same degree as the PC60P.

Installation

To accommodate the PC Contactors, printed circuit boards should be drilled in accordance with the mounting details opposite. Prior to soldering, the PC60 can be secured to the circuit board by means of a M4 bolt which protrudes from the underside of the contactor.

If the full current ratings of the contactors are to be utilised, circuit board tracks should have the appropriate thickness and width of copper. Conventional hand or wave soldering techniques can be used.

Mounting Detail

Note: PC60AW contactors (with or without optional mounting board) are not therefore fully protected against the environment to the same degree as the PC60P.